PART 1 GENERAL

1.1 Section includes

A. Potentiostatic chlorine analyzer for continuous measurement free chlorine in aqueous solutions.

1.2 Measurement Procedures

- A. The method of measuring free chlorine will be with a three-electrode potentiostatic sensor immersed into an electrolytic medium with a gold electrodes, selective to free chlorine, separating it from the sample.
- B. pH and Temperature correction
 - 1. pH compensation by included 0-14 pH measurement
 - 2. Temperature compensation by Pt-100 temperature measurment

1.3 Alternates

A. Other methods of chlorine measurement, such as a two-electrode amperometric and amperometric requiring a flexible replaceable membrane plus electrolyte are not acceptable.

1.4 System Description

- A. Performance Requirements
 - 1. Measurement range selectable: 0-1000 ppb, 0-5 ppm, 0-10 ppm, and 0-20 ppm chlorine for free chlorine.
 - 2. Free Chlorine
 - a. Low Limit of Detection (LOD): 40 ppb (0.04 ppm) or better
 - b. Response time: \sim 21s for 90% change (T₉₀) (At a stable T and pH)
 - c. Interference: Chlorine Dioxide, and Ozone
 - 3. Drift: <10% with regular calibration (calibration will be weekly to quarterly depending on the application, given stable sample temperature and pH of water sample)
 - 4. Specificity/Selectivity: free chlorine
 - 5. Calibration method: A one point
 - 6. Verification procedure: One-point process calibration (slope) against a standard reference method.
- 1.5 Certifications (when connected to a Kuntze Krypton Multi system):
 - A. CE-Symbol: The product meets the requirements of the Harmonized European standards and complies with the legal requirements of the EC directives
 - B. EMC: EN 61000 6-1 (3) EN 61000 6-2 (4) EN 61326-1
 - C. Rating: Front IP54; IP65

1.6 Environmental Requirements

- A. Operational Criteria
 - 1. Operating temperature: -5 to 50 °C (23 to 122 °F)
 - 2. Relative humidity: 0-95%, non condensing
- B. Sample Requirements
 - 1. Maximum back pressure the chlorine sensor can manage without failure:
 - a. 6.0 bar (87 psi)
 - 2. Temperature: 0 to 50 °C (32 to 122 °F)
 - 3. Temperature compensation range: 0 to 50 °C (32 to 122 °F)
 - 4. Flow: 35 400 L/hr (Instrument Controlled at 30 L/hr)
 - 5. Pressure: 6.0 bar (87 psi)
- C. Storage Requirements
 - 1. Chlorine sensors: 0 to 30°C (32 to 86°F)

1.7 Warranty

A. The product includes a one-year warranty from the date of shipment.

1.8 Maintenance Service

- A. Scheduled maintenance:
 - 1. Calibration by comparison with lab method: every 1 month or as necessary
 - 2. Automated cleaning can be programmed via ASR
- B. Unscheduled maintenance
 - 1. Cleaning as needed based on environmental conditions.
 - 2. Working electrode tip scrubbing with wet paper towel and granular cleaning detergent.

PART 2 PRODUCTS

2.1 Manufacturer

- A. Kuntze Instruments, Meerbusch, Germany
 - 1. Model Krypton Multi Reagentless Free Chlorine Analyzer

2.2 Manufactured Unit

- A. The Kuntze Krypton Multi analyzer consists of:
 - 1. Three Electrode Potentiostatic sensor that employs a two gold measuring electrodes.
 - 2. Argon® StabiFlow Assembly that incorporates an inlet and outlet with stop cocks, sampling point, holder for FCL sensor, flow control, filter, check valve multisensor for flow monitoring and temperature

- 3. Neon Multi controller with five 4-20mA outputs, four control relays, four alarm relays.
- 4. Pre-assembled PVC panel mount

2.3 Equipment

- A. The Zirkon® DIS FCL sensor work with Kuntze Neon controllers. (Specific controller specifications can be found in the associated sensor CSI specifications)
- B. The potentiostatic cell of the sensor consists of:
 - 1. Two gold electrodes
 - 2. Silver/silver chloride/Tepox-Gel reference electrode
- C. Wetted materials as follows:
 - 1. Chlorine Measuring Cell: Acrylic
 - 2. Chlorine Sensor Body: Glass
 - 3. Chlorine Sensor Flow Cell: Acrylic
 - 4. Optional pH Sensor Flow Cell: Acrylic
- D. The chlorine sensor automatically compensates for temperature utilizing an external temperature sensor.
- E. The panel assembly includes a flow control and monitoring.

2.4 Components

- A. Standard equipment:
 - 1. PVC Mounting Panel
 - 2. Chlorine Sensor with gold electrodes
 - 3. Stabiflow Assembly with temperature sensor/flow monitor
 - 4. User Manual
- B. Dimensions
 - 1. Sensor
 - a. Length: 5.94 in. (151mm)
 - b. Diameter: 0.47 in. (12 mm)
 - 2. Panel
 - a. Length: 19.7 in. (500 mm)
 - b. Width: 15.8 in. (400 mm)
 - c. Depth: 6.3 in. (160 mm)
- C. Weight
 - 1. Complete panel: approximately 14 lbs. (6.4 kg)

PART 3 EXECUTION

3.1 Preparation

A. Clearances

- 1. The pre-assembled analyzer panel must be mounted to allow clearance for sensor removal and routine maintenance.
- B. Mounting
 - 1. Wall or panel mounted
- C. Sample Inlet (Metric Fittings)
 - 1. Metric Fittings
 - a. Tube Connector DN 6/8 1/4"
- D. Sample Outlet Metric (Fittings)
 - 1. Metric Fittings
 - a. Tube Connector DR 6/8 1/4"

3.2 Installation

- A. Contractor will install the analyzer in strict accordance with the manufacturer's instructions and recommendation.
- B. Manufacturer's representative will include a half-day of start-up service by a factory-trained technician, if requested.
 - 1. Contractor will schedule a date and time for start-up.
 - 2. Contractor will require the following people to be present during the start-up procedure.
 - a. General contractor
 - b. Electrical contractor
 - c. Kuntze factory trained representative
 - d. Owner's personnel
 - e. Engineer

3.3 Manufacturer's Service and Start-Up

- A. Contractor will include the manufacturer's services to perform start-up on instrument to include basic operational training and certification of performance of the instrument.
- B. Contractor will include a manufacturer's Service Agreement that covers all the manufacturer's recommended preventative maintenance, regularly scheduled calibration and any necessary repairs beginning from the time of equipment startup through to end user acceptance / plant turnover and the first 12 months of end-user operation post turnover.

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END OF SECTION